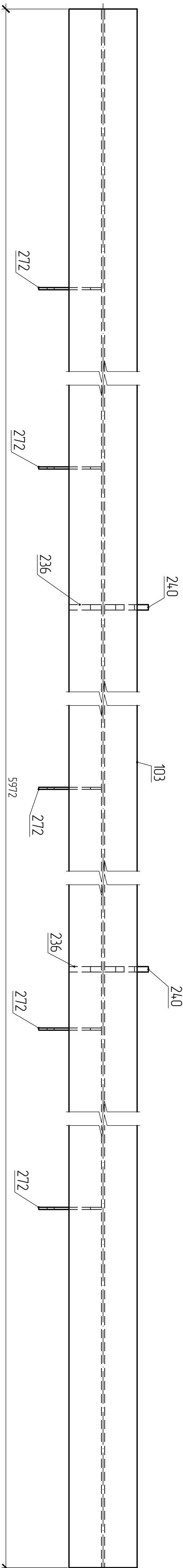
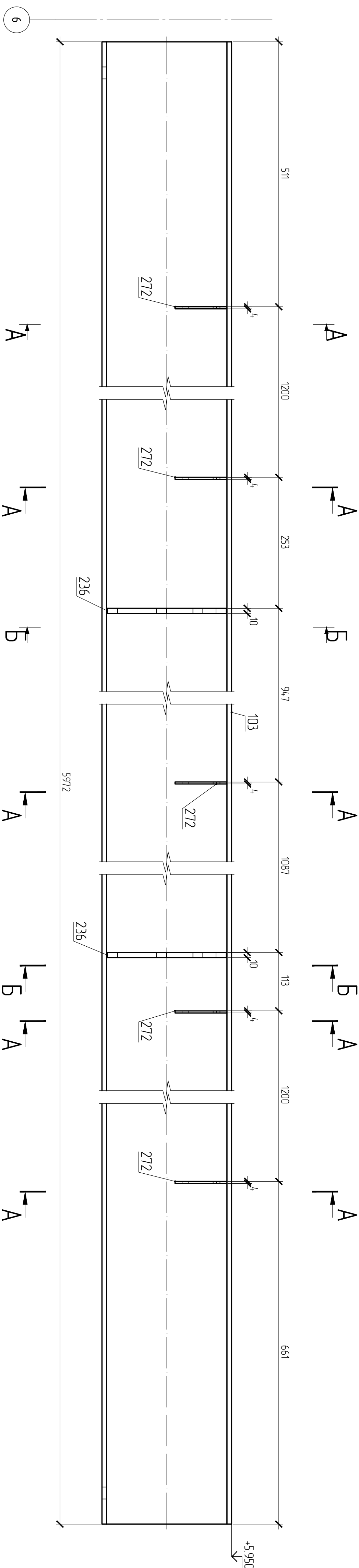


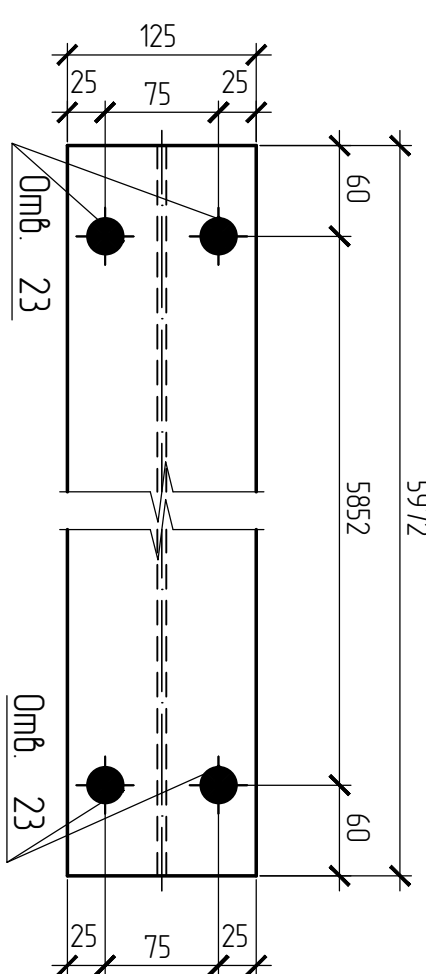
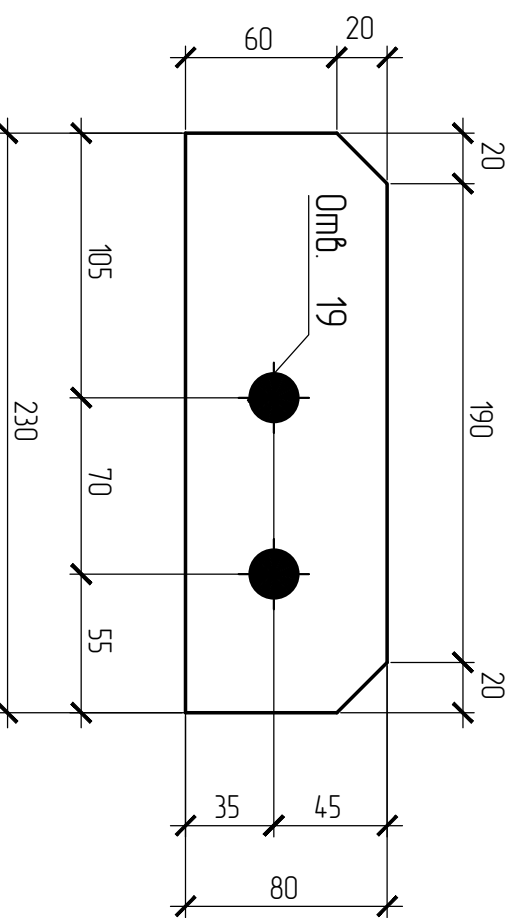
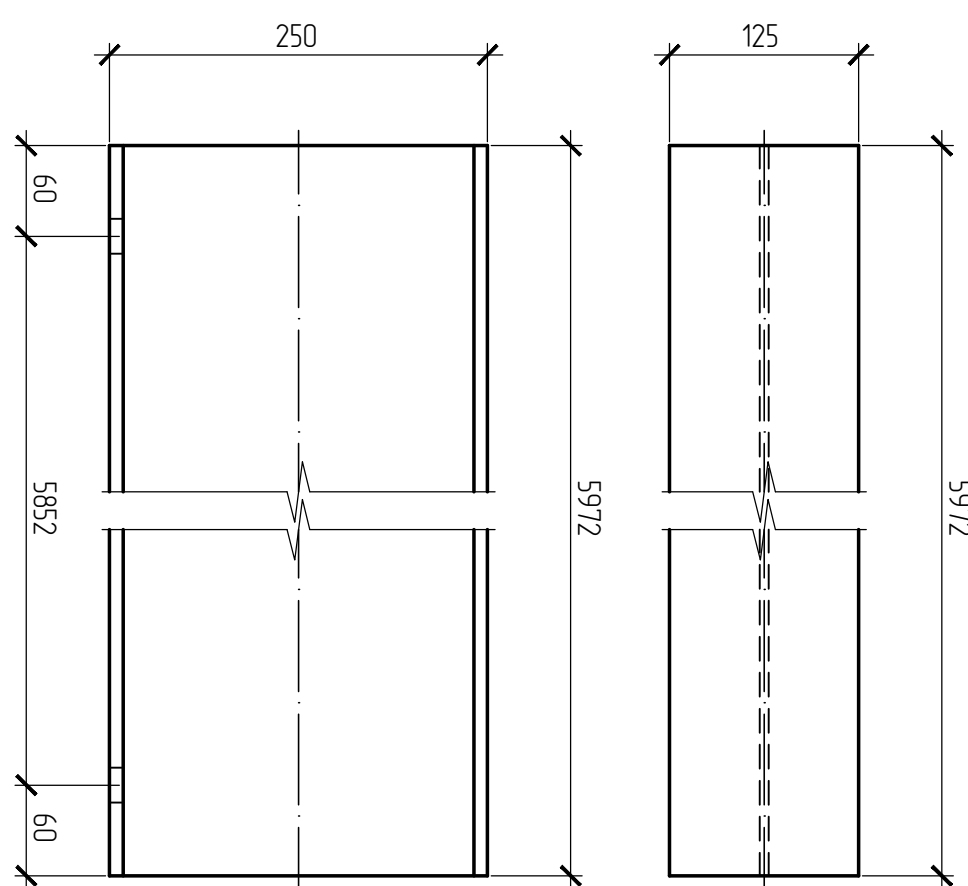
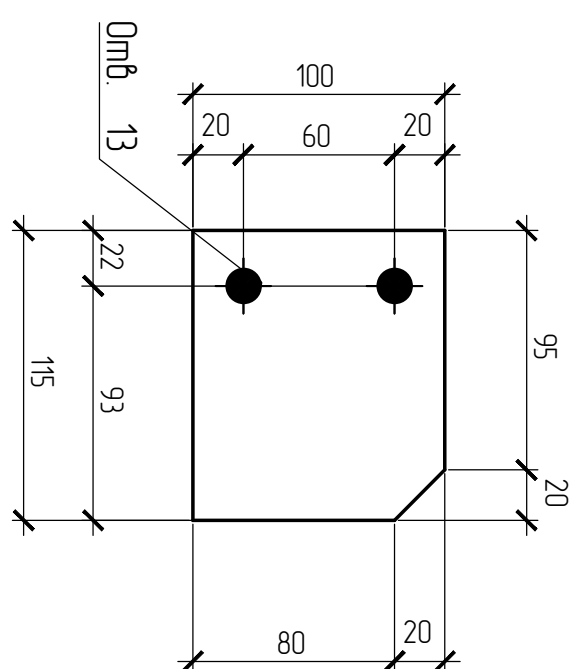
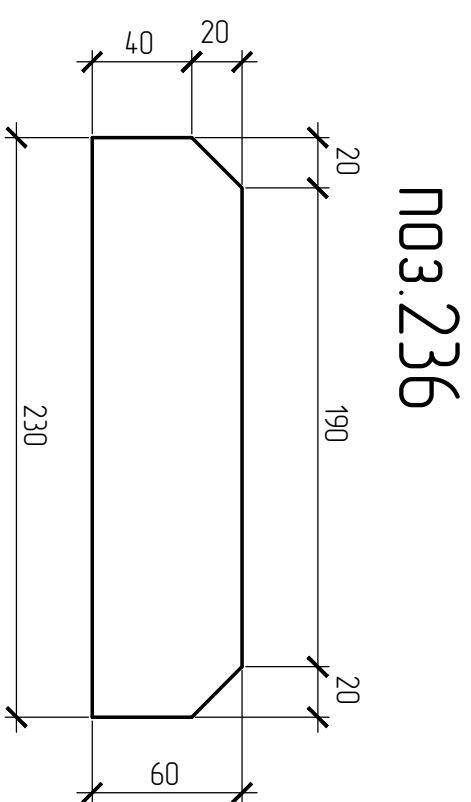
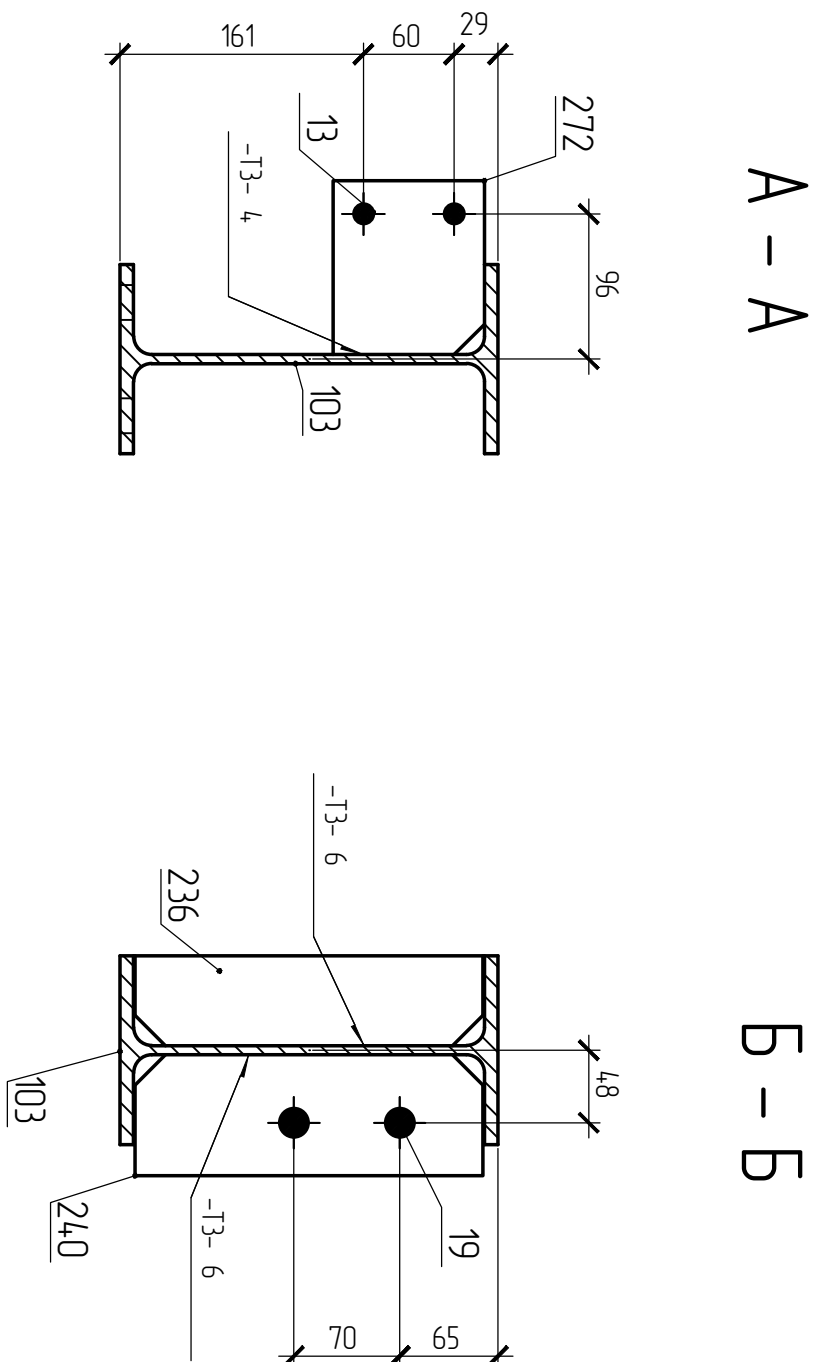
Mapka Б1-11 (1 шм.)



СЕРТИФИКАЦИЯ									
Модель заяв- лен- на	№ де- кл- ра- ции	Кон-до- ум		Сечение	Длина мм	Вес, кг		Матери- ал	Примечание
		м	н			Общий вес	Вес шт.		
Б-11	103	1	12552	5972	776,8	776,8	Зая- влен- но	С24,5	
	236	2	- 60x10	230	11	21		С24,5	
	240	2	- 80x10	230	14	29		С24,5	
	272	5	- 100x4	115	0,4	18		С24,5	
		Вес стержней шт/об		1%		18		185,5	



БЫСОРКА МЕТАЛЛА			
Номинал	Бет (кз)	Материал	Өлчөмү
12562	176.8	С245	
110	5	С245	
14	18	С245	
Номинал үлгү	18		
Измерение	185.5		



Имя N подл	Подпись и дата	Взам ифб N
ТРЕБОВАНИЕ		
Мерка элемен- та	Кол-во шт.	Вес, кгс
	одного элемента	всех
6-11	1	185.5 185.5
Общий вес: 185.5		

14.7.1-КМД									
П/ПОДАТЬ ПОКАСКИ									
Марка	Конусность	П/подачи							
Б-1-11	в модули	всех марок							
1	5/88								
		1/28	1/32	1/40	1/50	1/63	1/80	1/100	1/125
		1/160	1/200	1/250	1/315	1/400	1/500	1/630	1/800
		1/1000	1/1250	1/1600	1/2000	1/2500	1/3150	1/4000	1/5000
		1/6300	1/8000	1/10000	1/12500	1/16000	1/20000	1/25000	1/31500
		1/40000	1/50000	1/63000	1/80000	1/100000	1/125000	1/160000	1/200000
		1/250000	1/315000	1/400000	1/500000	1/630000	1/800000	1/1000000	1/1250000
		1/1600000	1/2000000	1/2500000	1/3150000	1/4000000	1/5000000	1/6300000	1/8000000
		1/10000000	1/12500000	1/16000000	1/20000000	1/25000000	1/31500000	1/40000000	1/50000000
		1/63000000	1/80000000	1/100000000	1/125000000	1/160000000	1/200000000	1/250000000	1/315000000
		1/400000000	1/500000000	1/630000000	1/800000000	1/1000000000	1/1250000000	1/1600000000	1/2000000000
		1/1250000000	1/1600000000	1/2000000000	1/2500000000	1/3150000000	1/4000000000	1/5000000000	1/6300000000
		1/8000000000	1/10000000000	1/12500000000	1/16000000000	1/20000000000	1/25000000000	1/31500000000	1/40000000000
		1/25000000000	1/31500000000	1/40000000000	1/50000000000	1/63000000000	1/80000000000	1/100000000000	1/125000000000
		1/63000000000	1/80000000000	1/100000000000	1/125000000000	1/160000000000	1/200000000000	1/250000000000	1/315000000000
		1/400000000000	1/500000000000	1/630000000000	1/800000000000	1/1000000000000	1/1250000000000	1/1600000000000	1/2000000000000
		1/1250000000000	1/1600000000000	1/2000000000000	1/2500000000000	1/3150000000000	1/4000000000000	1/5000000000000	1/6300000000000
		1/8000000000000	1/10000000000000	1/12500000000000	1/16000000000000	1/20000000000000	1/25000000000000	1/31500000000000	1/40000000000000
		1/25000000000000	1/31500000000000	1/40000000000000	1/50000000000000	1/63000000000000	1/80000000000000	1/100000000000000	1/125000000000000
		1/63000000000000	1/80000000000000	1/100000000000000	1/125000000000000	1/160000000000000	1/200000000000000	1/250000000000000	1/315000000000000
		1/400000000000000	1/500000000000000	1/630000000000000	1/800000000000000	1/1000000000000000	1/1250000000000000	1/1600000000000000	1/2000000000000000
		1/1250000000000000	1/1600000000000000	1/2000000000000000	1/2500000000000000	1/3150000000000000	1/4000000000000000	1/5000000000000000	1/6300000000000000
		1/8000000000000000	1/10000000000000000	1/12500000000000000	1/16000000000000000	1/20000000000000000	1/25000000000000000	1/31500000000000000	1/40000000000000000
		1/25000000000000000	1/31500000000000000	1/40000000000000000	1/50000000000000000	1/63000000000000000	1/80000000000000000	1/100000000000000000	1/125000000000000000
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		1/12500000000000000000	1/16000000000000000000	1/20000000000000000000	1/25000000000000000000	1/31500000000000000000	1/40000000000000000000	1/50000000000000000000	1/63000000000000000000
		1/80000000000000000000	1/100000000000000000000	1/125000000000000000000	1/160000000000000000000	1/200000000000000000000	1/250000000000000000000	1/315000000000000000000	1/400000000000000000000
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		1/6300000000000000000000	1/8000000000000000000000	1/10000000000000000000000	1/12500000000000000000000	1/16000000000000000000000	1/20000000000000000000000	1/25000000000000000000000	1/31500000000000000000000
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		1/12500000000000000000000000000000	1/16000000000000000000000000000000	1/20000000000000000000000000000000	1/25000000000000000000000000000000	1/31500000000000000000000000000000	1/40000000000000000000000000000000	1/50000000000000000000000000000000	1/63000000000000000000000000000000
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		1/250000000000000000000000000000000	1/315000000000000000000000000000000	1/400000000000000000000000000000000	1/500000000000000000000000000000000	1/630000000000000000000000000000000	1/800000000000000000000000000000000	1/1000000000000000000000000000000000	1/1250000000000000000000000000000000
		1/6300000000000000000000000000000000	1/8000000000000000000000000000000000	1/10000000000000000000000000000000000	1/12500000000000000000000000000000000	1/16000000000000000000000000000000000	1/20000000000000000000000000000000000	1/25000000000000000000000000000000000	1/31500000000000000000000000000000000
		1/40000000000000000000000000000000000	1/50000000000000000000000000000000000	1/63000000000000000000000000000000000	1/80000000000000000000000000000000000	1/100000000000000000000000000000000000	1/125000000000000000000000000000000000	1/160000000000000000000000000000000000	1/200000000000000000000000000000000000
		1/125000000000000000000000000000000000	1/160000000000000000000000000000000000	1/200000000000000000000000000000000000	1/250000000000000000000000000000000000	1/315000000000000000000000000000000000	1/400000000000000000000000000000000000	1/500000000000000000000000000000000000	1/630000000000000000000000000000000000
		1/800000000000000000000000000000000000	1/1000000000000000000000000000000000000	1/1250000000000000000000000000000000000	1/1600000000000000000000000000000000000	1/2000000000000000000000000000000000000	1/2500000000000000000000000000000000000	1/3150000000000000000000000000000000000	1/4000000000000000000000000000000000000
		1/2500000000000000000000000000000000000	1/3150000000000000000000000000000000000	1/4000000000000000000000000000000000000	1/5000000000000000000000000000000000000	1/6300000000000000000000000000000000000	1/8000000000000000000000000000000000000	1/10000000000000000000000000000000000000	1/12500000000000000000000000000000000000
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		1/1250000000000000000000000000000000000000	1/1600000000000000000000000000000000000000	1/2000000000000000000000000000000000000000	1/2500000000000000000000000000000000000000	1/3150000000000000000000000000000000000000	1/4000000000000000000000000000000000000000	1/5000000000000000000000000000000000000000	1/6300000000000000000000000000000000000000
		1/8000000000000000000000000000000000000000	1/100	1/12500000000000000000000000000000000000000	1/16000000000000000000000000000000000000000	1/200	1/25000000000000000000000000000		

- Изготовление конструкций и их монтаж производился в соответствии с требованиями ГОСТ 2318-89 "Изготовление и контроль качества стальных прокатных конструкций"
- СНиП 3-03-87 "Небужде сваржадаче конструкции"
- СНиП П-23-87 "Стальные конструкции"
3. Разметка в швах, выполнител после сборки и сварки.
4. Острые кромки детали и отверстия пригнать по R=1мм.
5. Все металлоконструкции окрасить энтронм РД-03-12 цвета
6. Контроль сварных соединений в соответствии с РД 03.05.03, указани по ВКС СНБС-101-98
7. Сварку производил подполковник в среде инертного газа по ГОСТ 14177-76
8. сварочной проволокой ГОСТ 2246-70
9. Места монтажных швов не грунтуются на флюид.

ПРЕДБЕЛЕСА ЗА ПОЛОВАТЪ			
Марка звено- та	Кон-до шм.	Вес. жст	
		общо звено-та	всех
Б1-11	1	185.5	185.5
Общият вес		185.5	